

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Casco® Express Lim**



Revision Date: 14.07.2021  
Date of last issue: -

Version 1.0

Print Date 14.07.2021

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Casco® Express Lim

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Danmark A/S  
Hirsemarken 5  
3520 Farum  
Telephone : +45 48 18 85 85  
E-mail address of person : EHS@dk.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Giftlinjen (Bispebjerg Hospital) telefon 82 12 12 12

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements	H315	Causes skin irritation.
	H319	Causes serious eye irritation.
	H335	May cause respiratory irritation.

Precautionary statements	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.

#### Prevention:

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.  
P264 Wash skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.

**Disposal:**

P501 Dispose of contents/container in accordance with local regulation.

**Hazardous components which must be listed on the label:**

ethyl 2-cyanoacrylate

**Additional Labelling**

EUH208 Contains formaldehyde. May produce an allergic reaction.

EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
ethyl 2-cyanoacrylate	7085-85-0 230-391-5 01-2119527766-29-XXXX	Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 <hr/> specific concentration limit STOT SE 3; H335 >= 10 %	>=80

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formaldehyde	50-00-0 200-001-8 01-2119488953-20-XXXX	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1B; H314 Skin Sens. 1; H317 Muta. 2; H341 Carc. 1B; H350 STOT SE 3; H335  specific concentration limit Skin Corr. 1B; H314 >= 25 % Skin Irrit. 2; H315 5 - < 25 % Eye Irrit. 2; H319 5 - < 25 % STOT SE 3; H335 >= 5 % Skin Sens. 1; H317 >= 0,2 %	< 0,1
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For explanation of abbreviations see section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

**4.2 Most important symptoms and effects, both acute and delayed**

- Symptoms : Cough

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Respiratory disorder  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects  
  
Causes skin irritation.  
Causes serious eye irritation.  
May cause respiratory irritation.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : Treat symptomatically.

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**SECTION 5: Firefighting measures**

**5.1 Extinguishing media**

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

**5.2 Special hazards arising from the substance or mixture**

Hazardous combustion products : No hazardous combustion products are known

**5.3 Advice for firefighters**

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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**SECTION 6: Accidental release measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

**6.2 Environmental precautions**

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

**6.3 Methods and material for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,



acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

- Advice on safe handling : Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

#### 7.3 Specific end use(s)

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### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethyl 2-cyanoacrylate	7085-85-0	GV	2 ppm 10 mg/m <sup>3</sup>	DK OEL
Further information: Guiding list of organic solvents.				
formaldehyde	50-00-0	L	0,3 ppm 0,4 mg/m <sup>3</sup>	DK OEL
Further information: Means that the substance is included in the list of substances considered carcinogenic.				



		TWA	0,3 ppm 0,37 mg/m <sup>3</sup>	2004/37/EC
	Further information: Dermal sensitisation, Carcinogens or mutagens			
		STEL	0,6 ppm 0,74 mg/m <sup>3</sup>	2004/37/EC

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

## 8.2 Exposure controls

### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

- General advice : If the product contaminates rivers and lakes or drains inform respective authorities.  
 No special environmental precautions required.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid

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Colour	:	colourless
Odour	:	pungent
Boiling point/boiling range	:	No data available
Flash point	:	> 93,3 °C Method: closed cup
Auto-ignition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
<b>Viscosity</b>		
Viscosity, kinematic	:	> 7 mm <sup>2</sup> /s (40 °C)
Vapour pressure	:	2,5 hPa
Density	:	1,1 g/cm <sup>3</sup> (20 °C)

**9.2 Other information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : No hazards to be specially mentioned.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.



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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

**Acute toxicity**

Not classified based on available information.

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

May cause respiratory irritation.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

### 11.2 Information on other hazards

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.





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## SECTION 12: Ecological information

### 12.1 Toxicity

No data available

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

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Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.2 UN proper shipping name

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA (Cargo)** : Not regulated as a dangerous good  
**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Country DK 000000613574

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REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable
REACH Information:		All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,11% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,22% w/w

Waste Group : H

Reference : Arbejdstilsynets bekendtgørelse nr. 301 af 13. maj 1993 om fastsættelse af kodenumre.  
Bekendtgørelse nr. 21 af 16. januar 1996 af lov om kemiske stoffer og produkter.  
Arbejdstilsynets bekendtgørelse nr. 1793 af 18/12/2015 om arbejde med stoffer og materialer (kemiske agenser).  
Bekendtgørelse nr. 1794 af 18/12/2015 om særlige pligter for fremstillere, leverandører og importører mv. af stoffer og materialer efter lov om arbejdsmiljø.  
Arbejdstilsynets bekendtgørelse nr. 239 af 6. april 2005 om unges arbejde.  
Miljøstyrelsens bekendtgørelse nr. 1369 af 25/11/2015 om



begrænsning af VOC.  
AT-Vejledning C.0.1 August 2007: Grænseværdier for stoffer og materialer.  
EU forordningen 1907/2006 (REACH).  
EU forordningen 1272/2008 (CLP).  
Bekendtgørelse nr. 48 af 13/01/2010 om affald.  
EU forordning 453/2010 (Opdatering til CLP).

**Other regulations:**

When evaluating a workplace, measures must be taken to ensure that employees are not exposed to conditions that may pose a risk during pregnancy or breastfeeding (cf. The Danish Working Environment Authority's Executive Order on The Performance of Work)  
Young people under the age of 18 are not allowed to use or be exposed to the product professionally. Young people above the age of 15 are, however, except from this rule if the product is a necessary part of their education.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H301 : Toxic if swallowed.  
H311 : Toxic in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H331 : Toxic if inhaled.  
H335 : May cause respiratory irritation.  
H341 : Suspected of causing genetic defects.  
H350 : May cause cancer.

**Full text of other abbreviations**

Acute Tox. : Acute toxicity  
Carc. : Carcinogenicity  
Eye Irrit. : Eye irritation  
Muta. : Germ cell mutagenicity  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT SE : Specific target organ toxicity - single exposure  
2004/37/EC : Europe. Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens or mutagens at work  
DK OEL : Denmark. Occupational Exposure Limits  
2004/37/EC / STEL : Short term exposure limit  
2004/37/EC / TWA : Long term exposure limit  
DK OEL / GV : Long term exposure limit  
DK OEL / L : Ceiling

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ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Skin Irrit. 2	H315
Eye Irrit. 2	H319
STOT SE 3	H335

**Classification procedure:**

Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

DK / EN