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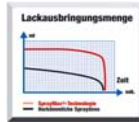
## Single Coat Car Paint    **Black**

RAL 9005 deep black, gloss    prod.no. 680 101  
RAL 9005 deep black,  
semi-gloss:    prod.no. 680 102  
RAL 9005 deep black, matt:    prod.no. 680 103

### TECHNOLOGY:

#### SprayMax<sup>®</sup>

Aerosol formulation made for this specific product  
for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result.



### PRODUCT

easy application  
rapid drying  
covers large areas  
covers well contrasts  
easy blending-in

Basis of raw material:

specific combinations of NC resins

VOC-value:

650 – 693 g/l            260 – 277 g/aerosol

### FIELD OF APPLICATION

Recommended for:

Spot Repair and parts refinishing  
industrial coating

Substrate:

SprayMax<sup>®</sup> 2K PRIMER FILLER 680 030,  
SprayMax<sup>®</sup> 1K ADHESION PROMOTER 680 001,  
SprayMax<sup>®</sup> 1K FILLER PRIMER 680 002 beige,  
SprayMax<sup>®</sup> 1K FILLER PRIMER 680 003 grey,  
SprayMax<sup>®</sup> 1K ACRYLIC FILLER 680 004,  
old paintwork, sanded

Pre-treatment:



Sand surface and clean it carefully with SprayMax<sup>®</sup>  
Silicone Remover or degreasing agent. Surface  
must be free from grease, dust and moisture.

Shake aerosol thoroughly for 2 min, spray to test.

## PROCESSING

Protections:



Personal protection is required  
Respirator mask  
Type: A2/P2



Protective gloves,  
e.g. from latex or nitrile

Spray passes:



2 – 3 = 30 – 40 µm  
Flash-off time between coats: 1 – 5 min.

Drying:

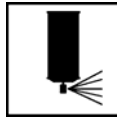


Dust free: 5 min/20 °C (70° F)  
ready for assembly 30 min/20 °C (70 °F)  
Air drying 3 h/20 °C (70 °F)



IR drying possible

Finish:



When work is finished, reverse aerosol and spray  
valve empty.

Disposal:

The emptied aerosols are suitable for household  
collection..

## CHARACTERISTICS

Solid content:

approx. 16%

Coverage:

approx. 0.5 m<sup>2</sup> / aerosol at approx.30 – 40 µm  
dry film thickness

Degree of gloss:

RAL 9005 deep black, glossy:	> 80 units at 60°
RAL 9005 deep black, satin gloss:	27 – 33 units at 60°
RAL 9005 deep black, matt:	4 – 7 units at 60°

Shelf life:

12 months / 20 °C

Remarks:

For professional use only.

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